

INSTALLATION & OPERATING MANUAL



STREBEL SU SP-DX1 PRESSURISATION UNIT

**Note: THESE INSTRUCTIONS MUST BE READ AND UNDERSTOOD BEFORE
INSTALLING, COMMISSIONING, OPERATING OR SERVICING EQUIPMENT.**

**THE ELECTRONIC PRESSURISATION UNITS ARE INTENDED FOR USE
ONLY IN COMMERCIAL/LIGHT INDUSTRIAL APPLICATIONS.**

**Please leave this instruction booklet with the end user as it contains
important warranty, maintenance and safety information**

PRODUCT DESCRIPTION

Heating and cooling system pressurisation top-up unit with integral water storage tank and electric motor driven peripheral pump utilising an automated control system consisting of a pressure transducer and water level sensors. The tank includes an AB air gap for category 5 fluid isolation (BS EN 1717).

APPLICATION

The Strebel SU SP-DX range is designed to provide initial system fill and water top up to compensate for intermittent heating and cooling system pressure losses in commercial or industrial applications. These could include minor leaks, air venting, etc.

The units are not designed to deal with sudden losses of system pressure due to major water losses over extended periods. They are also not to be used for water boosting applications.

STORAGE

If this product is not to be installed immediately on receipt, ensure that it is stored in a dry, frost and vibration-free location in its original packaging.

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1 WARNINGS



- This appliance must not be used for any other application without the written consent of Strebel Ltd.
- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.
- Children should be supervised to ensure that they do not play with the appliance.
- This product should not be used for the supply of water to more than one heating/cooling system at a time.



- The electrical installation must be carried out in accordance with the current national electrical regulations and installed by a competent and qualified person.
- The motor is not accessible in normal operating mode. The unit must only be operated with the front cover in place.
- In the interests of electrical safety, a 30mA residual current device (R.C.D. not supplied) should be installed in the supply circuit. This may be part of a consumer unit or a separate unit.
- This appliance must be earthed via the supply cord.

Please read installation details carefully as they are intended to ensure this product provides long, trouble-free service. Failure to install the unit in accordance with the installation instructions will lead to invalidation of the warranty.

2 CHECKLIST

IMPORTANT: Remove the appliance from its packaging and check for any damage prior to installation. If any damage is found, contact Strebel Ltd within 24 hours of receipt.

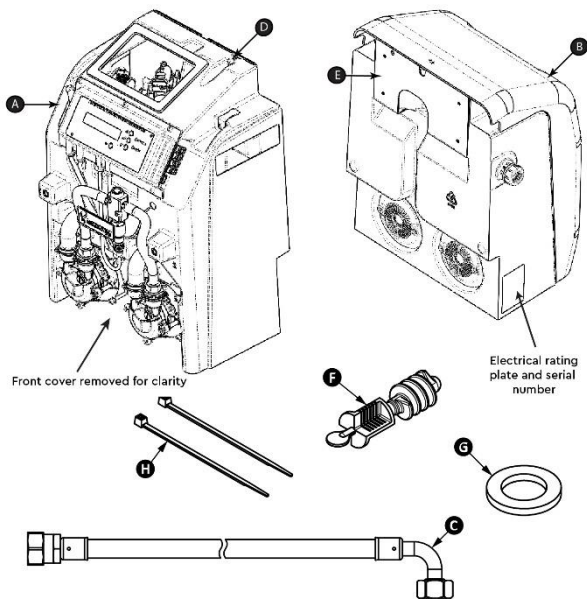


Fig. 1

Item	Description	Qty	Item	Description	Qty
A	Strebel SU SP-DX1	1	F	Fill valve flow restrictor	1
B	Front cover	1	G	Rubber hose sealing washer, to be used with item C	2
C	Flexible hose, G ½ x 15 mm compression	2	H	Cable tie	2
D	M6 screw	1	I	Safety information booklet	1
E	Wall mounting plate	1			

Note: Your product may vary slightly from the picture above.

3 IMPORTANT FACTS

READ BEFORE COMMENCING PUMP INSTALLATION

A Water storage capacity.

- 3.1 The unit has a usable water volume of approximately 8 litres. The length of time the PU takes to pressurise a system will be dependent on:
- Pressure differential between the cold fill and set pressures.
 - The refill rate of the tank.
- 3.2 Ensure the pumps are primed as described in the priming section before starting, to avoid causing damage to the pump shaft seal. See Section 8.16 Hydraulic commissioning.

B Water temperature

This unit is designed to pump cold water only which should not exceed the following values:

- 3.3 The maximum allowable water temperature is 23 °C (see Section 12).
- 3.4 The minimum allowable water temperature is 4 °C.

C Pipework - General

- 3.5 **Do not** drill holes or put fastenings into the Strebel SU SP-DX tank as this will cause leakage and can result in flooding.
- 3.6 **Secure pipework:** Ensure pipework to and from pump is independently supported & clipped to prevent forces being transferred to inlet and outlet branches of the unit. **Do not** secure pipework to the unit, this will cause damage and possible leakage.
- 3.7 **Flux:** Solder joints must be completed, and flux residues removed prior to unit installation (**flux damage will void any warranty**).
- 3.8 **Pipework design:** Care should be taken in the design of pipework runs, to minimize the risk of air locks e.g. use drawn bends rather than 90° bends.



- 3.9 **DO NOT** introduce solder flux to flexible hose, tank, pump or any parts manufactured from plastic.



- 3.10 **DO NOT** allow contact with oil or cellulose based paints, paint thinners or strippers, acid based de-scalers or aggressive cleaning agents.
- 3.11 **DO NOT** bend the flexible hose beyond 90°. It must be installed as detailed. **DO NOT** kink. See Installation Section 6.5.

D Plumbing installation regulations

- 3.12 The plumbing installation must be according to the current water and building regulations.
- 3.13 The plumbing installation must be installed by a competent and qualified person.

4 LOCATION - GENERAL

- 4.1 Location:** The preferred unit location is on a solid wall with sufficient strength to support the filled weight of the unit, close to the water source and a suitable overflow position (see Section 12 - Technical Specification for filled weight). The unit must not be installed in a loft space. It must also be considered that the noise and vibration from the unit may be transmitted through the structure it is sited on. Ensure the minimum clearance requirements are followed to allow servicing of the unit.
- 4.2 Access and minimum clearance requirements:** For emergencies and maintenance the unit must be easily accessible and have the minimum clearance around it as laid out in Fig. 2. Additional access to the front of the unit will be required to operate the keypad and view the display.

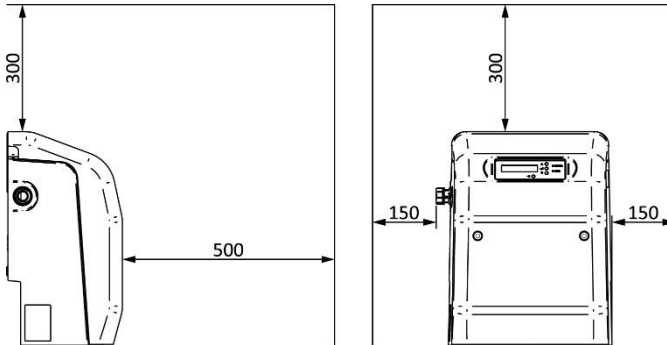


Fig. 2

- 4.3 Protection:** The unit must be in a dry, frost-free area.
- 4.4 Ventilation:** Ensure an adequate air flow to cool the unit. Separate the unit from other appliances that generate heat. **Do not** block the vent holes on the front cover or the air inlet at the rear.
- 4.5 Water retention:** Site the unit in a location where in the unlikely event of a water leak, any spillage is contained or routed to avoid electrics or areas sensitive to water damage.
- As part of the AB airgap (CAT 5 fluid isolation) the unit has a weir type overflow on the right-hand side. Water will be discharged from this area in the event of the failure of the inlet valve or non-return valves.
- 4.6 Mains water inlet pressure:** The incoming mains water pressure should not exceed 5 bar. Where the incoming water pressure is above 5 bar, a pressure-reducing valve should be used.
- 4.7 Ambient temperature:** The unit must be sited in a location where the ambient temperature does not drop below 4 °C or exceed 40 °C.
- 4.8 Pipework:** For optimum performance, inlet and outlet pipework must be a minimum of 15 mm diameter.

- 4.9 Static outlet pressure:** The static outlet head must be 3 metres below pump maximum cold fill pressure (vertically above the appliance).
- 4.10 Noise:** A flexible hose is supplied as standard which will minimise the transmission of noise and vibration from the unit pump to the pipework connected to the appliance outlet. However, care must be taken when mounting the unit that any noise is not amplified through loose panels or pipework.
- 4.11 Flexible hose:** Only use the hoses supplied with the unit.
- 4.12 Isolating valves:** Separate system isolating valves (non-restrictive) must be fitted to allow easy service of the unit. Isolating valves must be mounted where specified to allow the system isolation and removal of the unit if needed. See Section 6.5 for installation details.

5 KEY FEATURES

5.1 The unit comprises of the following main components:

1. **Moulded tank** - Main body of the unit, comprising of an integrated water tank with warning pipe and weir overflow and mounting the Stuart Turner brass pump assembly, manifold and controller.
2. **Pump assembly** - One brass peripheral pump unit powered by induction motor, with integrated non return valve and venting screw. Mounted into the moulded tank with vibration isolating rubber mounts.
3. **Outlet manifold** - Brass manifold with pressure transducer used to monitor system pressure and connection to the pump.
4. **Programmable controller** - Strebel designed, user set controller, allowing system set up and easy alarm connection.
5. **Wall mounting plate** - Robust stainless steel wall mounting plate allowing quick, easy installation and removal if needed.
6. **Front cover** - Vacuum formed ABS cover retained to the moulded tanks with stainless steel cover clips and two M8 hex socket button screw.

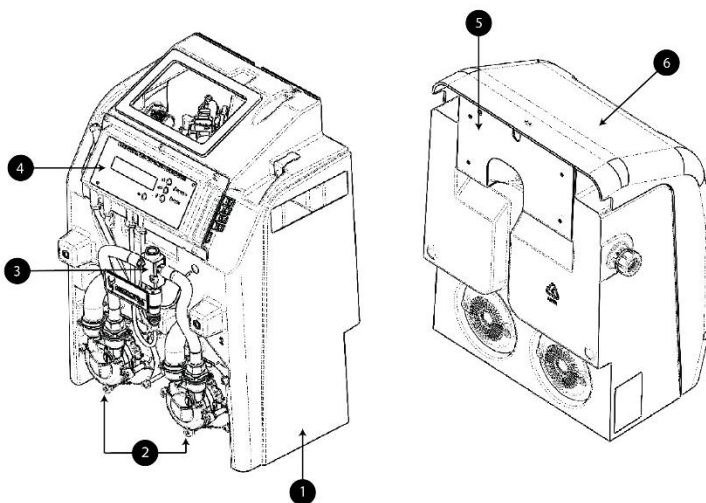


Fig. 3

5.2 Principle of operation: The pressurisation unit consists of a break tank and one peripheral pump. The break tank is supplied with mains water from either the left or right through a flexible hose connected to a float valve and includes an overflow and weir to maintain an AB air gap in the tank. The unit is connected to the heating/chiller system via another flexible hose which can exit the unit on either the left or right. The pumps are connected to the tank via a rubber connector.

A pressure transducer monitors system pressure and if a reduction in system pressure is detected, the controller runs the pumps until the system is re-pressurised to the required pre-set level. The single pump connected will run continuously until this level is reached. The pump is fitted with non-return valve to ensure system pressure is maintained once pressurised.

6 INSTALLATION

- 6.1 Fill valve flow restrictor guidelines:** The side entry fill valve must be fitted with the correct filter and flow restrictor combination (dependent on the mains water pressure) into the G $\frac{1}{2}$ threaded tail as outlined below:

Coloured insert - To be used for water pressure between 1 and 4 bar.

White insert - To be used for water pressure above 4 bar. **Note: the unit is pre-fitted with this insert.**

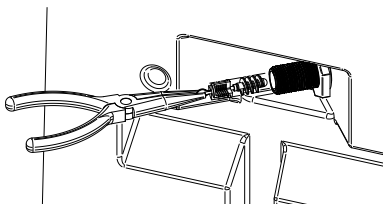


Fig. 4

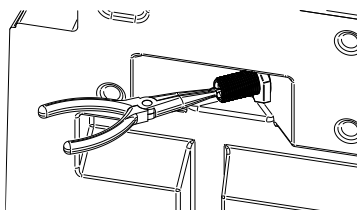


Fig. 5

- 6.2 Cold mains feed connection:** The connection to the cold-water mains inlet is made using the 15 mm compression flexible hose supplied. Ensure the rubber sealing washer supplied with the hose is installed when the hose is fitted. When tightening ensure the fill valve within the tank is not rotated. If the valve is rotated it may not function correctly with the risk of flooding. The hose is made water-tight with a sealing washer on assembly, nip tight to 4 to 5 Nm for water-tight seal. **(Do not overtighten)**. See Fig. 6.

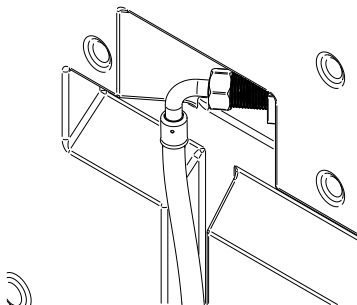


Fig. 6

6.3 Wall plate fixing:

1. When installing the unit on a wall, ensure suitable fixings for the wall structure are used and are suitable to support the unit when fully filled with water (see technical section for filled weights). The holes in the wall plate are 6 mm in diameter, the maximum permissible screw head height is 3 mm.
2. All holes in the wall mounting plate must have fixings used in them as per the image below, do not leave out fastenings as this will compromise the integrity of the wall plate.
3. Ensure you have sufficient room around the area you are mounting the unit to allow installation, servicing and operation. See section 4.2.
4. Ensure wall plate is fixed to a flat vertical wall and the top of the plate is horizontal.

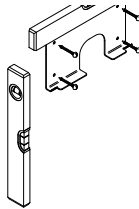


Fig. 7

5. Retain the unit to the wall mounting plate using the single M6 retaining screw at the top of the wall plate.

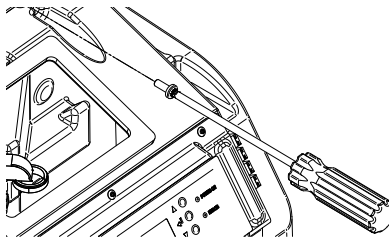


Fig. 8

6. Front cover is hooked on to the tank using the Cover clip and locked in place using 2xM8 bolts. Please follow the steps mentioned below to ensure the cover is locked in place:

STEP 1: Place the cover on to the tank from above (Refer Fig 9.a).

STEP 2: Use a 6mm Hex Key to tighten the bolt. **Do not over-tighten.** (Refer Fig 9.b)

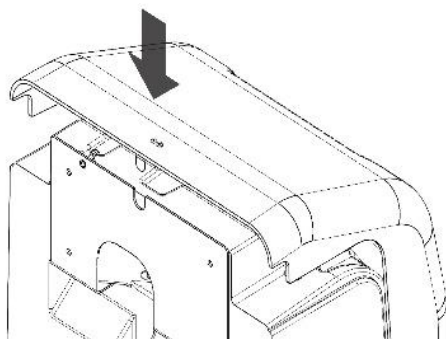


Fig. 9.a

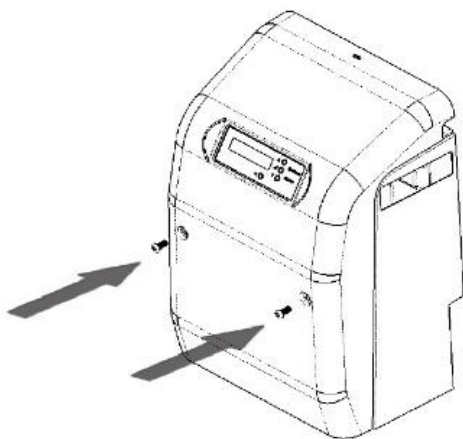


Fig. 9.b

6.4 Pipework connections & guidelines:

1. Before connecting the unit to the system ensure that system flushing has been performed correctly and all foreign matter, including pipe scale, has been removed.
Note: Foreign material from the system coming into contact with the expansion vessel bladder could cause premature failure of the expansion vessel.
2. Isolating valves **MUST** be installed on the unit inlet and outlet before connection to the flexible hoses to allow the unit to be isolated if required. The isolation valve on the outlet should be of a lock-shield type. See Fig. 12.
3. A drain valve must be fitted on the outlet of the unit before the isolation valve. See Fig. 12.
4. The connection to the heating/chilling system is also made with the supplied flexible hose and a 15 mm compression fitting. The hose is made water-tight with a sealing washer on assembly, nip tight to 4 to 5Nm for water-tight seal. **(Do not overtighten)**.
5. The connection to the heating/chilling system can be made to the left or right-hand side by routing the flexible hose supplied as detailed below.

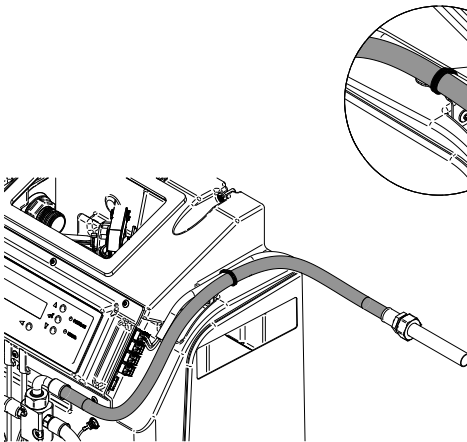


Fig. 10

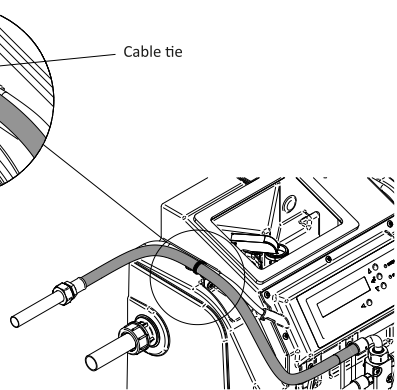


Fig. 11

6. The flexible hose and any wiring can be retained in the desired position using cable ties and the two metal cable retention points on the top left and right of the unit tank. See Figs. 10 & 11.
7. The overflow warning pipe should be connected to a suitable drain via a tundish enabling visual warning of an overflow condition. The overflow fitting is designed to be used with 19 to 23 mm diameter plastic waste pipe or connect to G ¾ threaded pipe. Ensure there is a demountable joint in the pipe to allow the removal of the unit if needed.
8. Non-return valves, pressure reducing valves and RPZ valves **MUST NOT** be installed between the unit and the heating/cooling system. These devices will prevent the pressure sensor from reading the system pressure and will lead to incorrect operation of the unit.
9. The unit should be connected to the system return header along with the expansion vessels as specified in BS 7074. See Fig. 12.

6.5 Typical installation diagram:

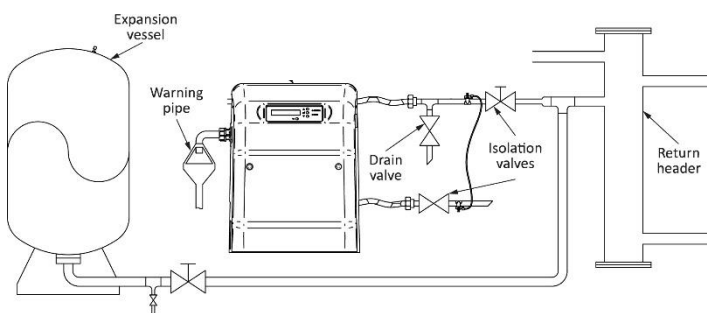


Fig. 12

6.16 Vessel sizing & location:

1. System expansion vessel sizing should comply with the BS 7074 Expansion Vessel sizing calculation.
2. The pressurisation unit and expansion vessels should be connected to the system at the same point, to provide a neutral pressure reading.
3. A lockshield valve and drain valve should be installed at the inlet of each expansion vessel to allow for servicing.

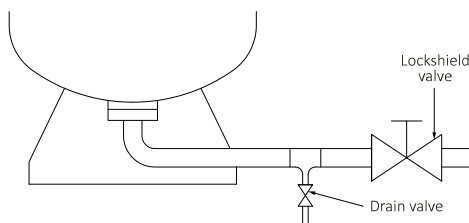


Fig. 13

7 ELECTRICAL INSTALLATION / EARTHING



- 7.1 Regulations:** The electrical installation must be carried out in accordance with the current national electrical regulations and installed by a competent and qualified person.
- 7.2 Safety:** In the interests of electrical safety, a 30mA residual current device (**R.C.D. not supplied**) should be installed in the supply circuit. This may be part of a consumer unit or a separate unit.
- 7.3** Before starting work on the electrical supply, ensure power supply is isolated.
- 7.4 DO NOT** allow the supply cord to contact hot surfaces, including the motor shell, pump body or pipework. The cord should be safely routed and secured by cable clips.
- 7.5 Adjacent pipes:** Adjacent suction and delivery pipes should be fitted with earthing clamps in accordance with current regulations (Fig. 14).

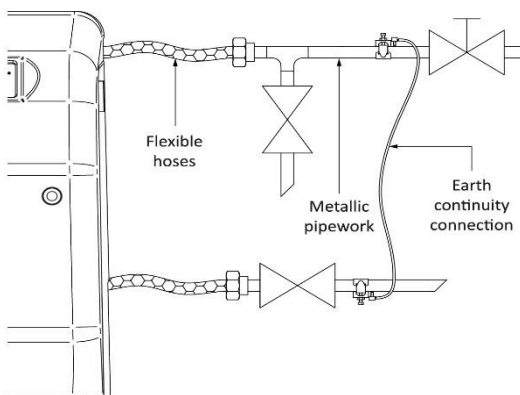


Fig. 14

- 7.6 Earthing:** This appliance must be earthed via the supply cord.
- 7.7 Pipework:** Copper or metallic pipework must have supplementary earth bonding where the continuity has been broken by flexible hoses or plastic components.
- 7.8 Additional earthing:** Certain installations may require additional earthing arrangements such as equipotential bonding. Reference should be made to the relevant regulations concerning this subject to ensure compliance.
- 7.9 Connections:** The unit must be connected to a dedicated fused spur via a lockable isolator to avoid unauthorized disconnection
- 7.10** The electrical connection **must be** made adjacent to (not behind) the unit to allow disconnection of the electrical supply should the pump module need to be removed for service or maintenance.

7.11 Wiring of connection unit:



WARNING: This appliance must be earthed.

The wires in the mains lead (supply cord) are coloured in accordance with the following code:

Green and Yellow: Earth

Blue: Neutral

Brown: Live

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your connection unit proceed as follows:

- The wire which is coloured green and yellow must be connected to the terminal in the connection unit which is marked with the letter E or by the earth symbol:  or coloured green or green and yellow.
- The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.
- The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

7.12 Boiler interlock safety function:

The unit is fitted with a single volt free contact specifically assigned for boiler/ chiller shut down in the event that the unit detects system pressure above the **Hi alarm** pressure or below the **Lo alarm** pressure.

The boiler interlock contact will be open circuit below the **Lo alarm** pressure and above the **Hi alarm** pressure.

When the system pressure is in its normal operating pressure range (above **Lo alarm** pressure and below **Hi alarm** pressure settings) the contact is closed circuit.

Always refer to the boiler/chiller manufacturer's instructions for correct integration.

7.13 Alarm and boiler interlock connections:



Circuits connected to the relays are limited to 5 Amps, 230 V a.c. maximum. The Installer **MUST** fit a 5 Amp fuse in the circuit to the alarm relay to protect the unit from damage.

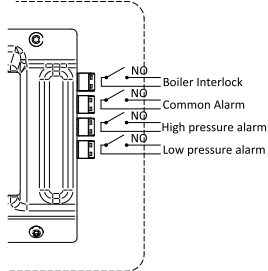


Fig. 15

For connection of output relays follow the steps and images below:

- 1) Remove the required green connector from the right-hand side of the control board.
- 2) Strip 6-8 mm insulation from the end of the connection wire (Max 1.5 mm² CSA).

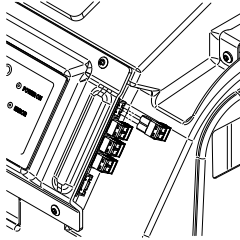


Fig. 16

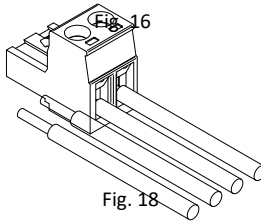
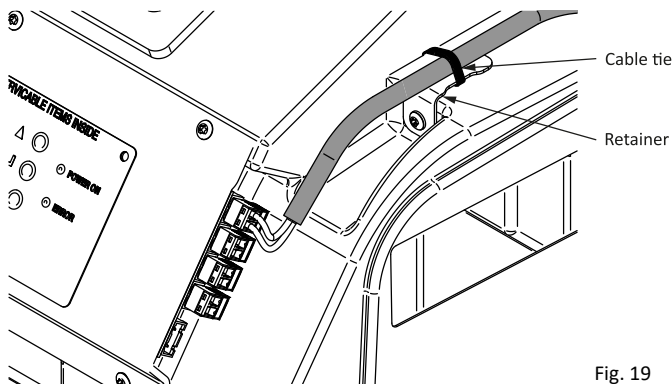


Fig. 18

Fig. 17

- 3) Insert wire into the connector and screw down terminal screws to secure (0.6Nm)

- 4) Re-insert connector into the correct location on the control board and route the cable to the back of the unit and secure with a cable tie to the retainer.



7.14 RS 485 Modbus - BMS Connection:

RS 485 is available on this product for BMS connection and is enabled in the Advanced settings menu.

7.15 Fuses: A 5A fuse should be used in **all models**.

The unit is fitted with an internal re-settable fuse, see Section 11.

7.16 Supply cord replacement:



The supply cord and internal wiring within the terminal box are routed and secured to ensure compliance with the electrical standard EN 60335-1. It is essential that prior to any disturbance of this internal wiring, all cable routing and securing details are carefully noted to ensure re-assembly to the same factory pattern is always maintained.

If the supply cord is to be changed or is damaged, it must be replaced with a special cord assembly available from Strebel or one of their approved repairers.

On disassembly note the cord retention and routing system. Re-assemble to the same pattern.

For information on cable connection consult the wiring diagram.

8 COMMISSIONING

8.1 Pre-commissioning checklist:

Before starting the commissioning process the following conditions must be met. If these conditions are not adhered to, damage to the equipment, system and property may result.

- Ensure the unit is sited in a frost-free area, away from precipitation and water sprays/jets.
- All necessary pipe/electrical connections should have been made to a satisfactory standard by a qualified person.
- The temperature and pressure at the point of connection are within the operating limits of the pressurisation unit.
- The heating/cooling system is fitted with a safety valve and expansion vessel sized appropriately.

8.2 For the pressurisation unit and heating/cooling system to function correctly, the following conditions must be met. If these conditions have not been met, the commissioning process should not continue.

- Ensure the system connection has been made into the heating/chiller system return header.
- Ensure non-return valves, pressure reducing valves or RPZ valves are **NOT** installed between the pressurisation unit and the heating/cooling system.
- The expansion vessel is pre-charged to the correct pressure (equal to initial system design pressure).

8.3 Prior to commissioning fill the heating/cooling system via a filling loop if possible. If this is not possible, the pressurisation unit can be used to fill the system after commissioning has taken place. Depending on the size of the system, this may take a considerable amount of time. The system fill function of the unit will stop after 24 hours, if further filling is required, reset this function.

- Ensure the heating/cooling system is filled and pressurised to the required cold fill pressure, with the water at approximately ambient temperature.
- Ensure the system is dosed with a suitable corrosion inhibitor. **Note: the unit is not designed for dosing chemicals into the system; this must be done via other means.**

8.4 Expansion vessel setting:

- To set or check the expansion vessel charge pressure the lock-shield valve between the unit and the vessel must be closed and the vessel drained using the drain valve.
- A suitable gauge should be used to check the charge pressure.
- If the charge pressure is too high, it can be reduced by releasing air from the vessel pre-charge valve or by using a pressure gauge with an integral air release valve.
- If the charge pressure is too low, a small increase can be provided using a car foot pump otherwise an oil free compressor or nitrogen bottle is recommended.
- When the correct pressure is set the Schrader valve protective cap must be replaced.
- Check the integrity of the pipework. Ensure the lock-shield valve between the system and the expansion vessel is open and the drain valve is closed.

8.5 Controller overview

The unit's controller is designed to be intuitive to use and allows functions and alarms to be set by the installer/user. It also allows faults to be monitored and logged to enable easier system fault diagnosis.

The functions are set using the 4 buttons (A, B, C & D) on the front of the controller and with the help of onscreen prompts via the backlit LCD display. On the front of the unit a green 'power on' light will be displayed whilst the unit is powered. If an alarm or error is raised the red 'Error' light will be displayed.

A number of pressure set points can be set using the menus, these set points are detailed below, 1 to 4 and in the description of the function.

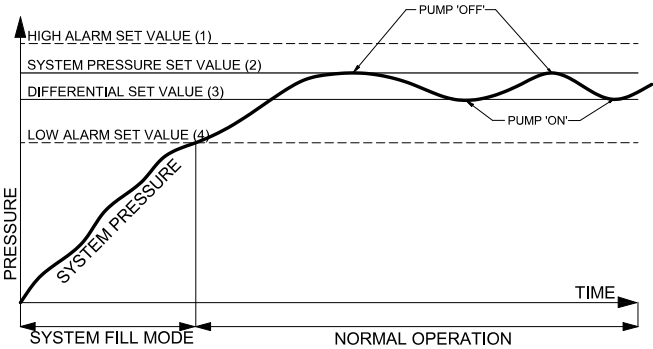


Fig. 20

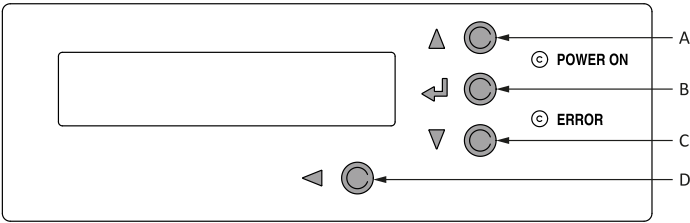


Fig. 21

- | | |
|----------|---|
| Button A | Scrolls up through menus or increases set values. |
| Button B | Enters menus or selects values. |
| Button C | Scrolls down through menus or reduces set values. |
| Button D | Returns to previous menu. |

8.6 Function list & explanation

The functions are contained within an initial display and 3 menus:

Setting menu (passcode protected) see Section 8.8. **Advanced setting menu** (passcode protected) see Section 8.9. **Test menu** (passcode protected) see Section 8.11.

8.7 Initial display

On start up, and during operation, if the unit has had no button inputs for 1 minute, a home screen (see Section 9.1) will be displayed with system pressure, tank water level, any active alarm and any pump that is operating at the time.

By using buttons, A & C to scroll up or down the following screens will be displayed:

- System pressure
- Active errors
- System fill status
- Pump activity
- Pump run time
- Alarm reset

8.8 Setting menu

(Passcode protected if set)

The following functions can be set and modified:

System pressure (2) see Fig. 20	Sets the required system pressure. Set in 0.1 bar increments up to the maximum set value for the unit model. UNIT 130 & 230, 3.5 bar max., UNIT 150 & 250, 4.1 bar max.
Differential pressure (3) see Fig. 20	Sets the pressure differential (pump start pressure relative to the system pressure). Set in 0.05 bar increments below the System pressure (2), cannot be set higher than 0.1 bar below the System pressure (2).
Hi Alarm (1) see Fig. 20	Sets high system pressure alarm. Set in 0.05 bar increments above the System pressure (2). Cannot be set below System pressure + 0.05 bar. Alarm auto resets when system pressure is reduced below alarm level.
Lo Alarm (4) see Fig. 20	Sets low system pressure alarm. Set in 0.05 bar increments below the System pressure (2) - Differential pressure (3) - 0.05 bar. Alarm auto resets when system pressure is increased above alarm level.
System fill	Turns on system fill option. System fill option will turn off once the System pressure (2) has been reached or a period of 24 hours has passed since it was set to 'on'. Lo alarm and Max runtime functions are disabled whilst System fill is turned on. Pumps will stop if the System pressure (2) or Hi alarm pressure (1) is reached.
Start Activity High	Alarm triggered if the unit starts more than the preset limit in 24 Hours. Set to minimum of 100 starts per 24 hrs. Set in increments of 100.

8.9 Advanced setting menu

(Passcode protected, if set)

The following functions can be set and modified:

Common alarm relay allocation	Can be set to operate if one of the following alarms activate: Low water Pump fail Pump runtime Pump activity high Sensor error
Common alarm relay operation	Allows the relay to operate either as normally open or normally closed.
Pump Exercise	Allows the Pump Exercise function to be turned off or on, the default is on. Read Section 9.12 before turning off.
Modbus address	Sets the Modbus address. Range is 1-247.
Modbus enable	Allows the Modbus communication function to be turned on, default is off.
Run time limit	Sets the maximum time a pump can run before the pump excessive run time alarm is activated. Set in increments of 10 minutes up to 60 minutes maximum. Disabled when the System fill option is turned on.
Passcode change	Sets a 4-digit passcode, defaults to 0000 (off). Can be user set to limit access to Setting, Advance setting, and Test menus.
Pump run on delay	Sets the time the pump will continue to run after the system pressure (2) is reached on rising pressure. Adjustable from 3 to 120 seconds, pre-set to 10 seconds. Reducing this time will improve the accuracy of the pressure setting on lower volume systems.
Pump start delay	Sets the time delay in starting the pump after system pressure – differential pressure (3) is reached on falling pressure. Adjustable from 3 to 120 seconds, pre-set to 3 seconds. Increasing this time will reduce unwanted unit operation during rapid system pressure fluctuations (circulator pump starts).

8.10 MODBUS Communication

MODBUS-RTU interface allows seamless integration with MODBUS Master devices. To establish a successful connection between the MODBUS Master and the SU SP-DX (MODBUS Slave), ensure the following communication settings are correctly configured:

- **Slave Device ID:** 1–247 (Configurable)
- **Baud Rates Supported:** 9600
- **Data Bits:** 8
- **Parity:** None
- **Stop Bits:** 1
- **Protocol:** MODBUS-RTU

The SU SP-DX controller uses specific MODBUS registers for data representation. Below are the details of the Coils and Holding Registers available for reading the unit's parameters.

Coils (Function Code 01) – Read Only

Register Address	Parameter	Comments
Coils[0]	Pump1RunFlag	Pump 1 Running
Coils[1]	Pump2RunFlag	Pump 2 Running
Coils[2]	WaterLevel1	Water Level 1
Coils[3]	WaterLevel2	Water Level 2

Holding Register (Function Code 03) – Read Only

Register Address	Parameter	Comments
HoldingReg[0]	SystemPressure	Current System Pressure
HoldingReg[1]	SystemOffPressure	System Switch Off Pressure
HoldingReg[2]	DifferentialPressure	Differential Pressure
HoldingReg[3]	SystemHighAlarm	System High Alarm Pressure
HoldingReg[4]	SystemLowAlarm	System Low Alarm Pressure
HoldingReg[5]	Pump1RunTimeLog[1]	Pump 1 Run Time Secs
HoldingReg[6]	Pump1RunTimeLog[2]	Pump 1 Run Time Mins
HoldingReg[7]	Pump2RunTimeLog[1]	Pump 2 Run Time Secs
HoldingReg[8]	Pump2RunTimeLog[2]	Pump 2 Run Time Mins
HoldingReg[9]	PumpActivityLog[0][0]	1: Pump Number
HoldingReg[10]	PumpActivityLog[0][1]	1: Pump Run Time Hrs
HoldingReg[11]	PumpActivityLog[0][2]	1: Pump Run Time Mins
HoldingReg[12]	PumpActivityLog[0][3]	1: Pump Run Time Secs
HoldingReg[13]	PumpActivityLog[1][0]	2: Pump Number
HoldingReg[14]	PumpActivityLog[1][1]	2: Pump Run Time Hrs
HoldingReg[15]	PumpActivityLog[1][2]	2: Pump Run Time Mins
HoldingReg[16]	PumpActivityLog[1][3]	2: Pump Run Time Secs
HoldingReg[17]	PumpActivityLog[2][0]	3: Pump Number
HoldingReg[18]	PumpActivityLog[2][1]	3: Pump Run Time Hrs
HoldingReg[19]	PumpActivityLog[2][2]	3: Pump Run Time Mins
HoldingReg[20]	PumpActivityLog[2][3]	3: Pump Run Time Secs
HoldingReg[21]	PumpActivityLog[3][0]	4: Pump Number
HoldingReg[22]	PumpActivityLog[3][1]	4: Pump Run Time Hrs
HoldingReg[23]	PumpActivityLog[3][2]	4: Pump Run Time Mins
HoldingReg[24]	PumpActivityLog[3][3]	4: Pump Run Time Secs
HoldingReg[25]	AlarmLog[0]	Alarm Log 1
HoldingReg[26]	AlarmLog[1]	Alarm Log 2
HoldingReg[27]	AlarmLog[2]	Alarm Log 3
HoldingReg[28]	AlarmLog[3]	Alarm Log 4
HoldingReg[29]	AlarmLog[4]	Alarm Log 5
HoldingReg[30]	AlarmLog[5]	Alarm Log 6
HoldingReg[31]	AlarmLog[6]	Alarm Log 7
HoldingReg[32]	AlarmLog[7]	Alarm Log 8
HoldingReg[33]	AlarmLog[8]	Alarm Log 9
HoldingReg[34]	AlarmLog[9]	Alarm Log 10

8.11 Test menu

(Passcode protected if set)

The following functions can be set and modified:

Pump test	Forces pump to run for 5-10 seconds to enable operation of the pump to be confirmed.
System fill volume	Estimates the volume of water pumped into the system since it was last reset. Displayed in cubic metres (1m ³ = 1000 litres). Can be user reset.
Fill rate	Estimates the rate at which water is flowing into the system and is displayed as a real time flow rate (l/min).
Power interrupt log	Monitors how long the electrical power has been applied to the unit. Resets when power is removed or during a power cut. No user input.
Controller info	Displays software revision and pump set up. No user input.
Alarm log	Displays the last 10 alarm events. Can be user reset.
Pump run time log	Displays how long each pump has run. Can be user reset.
Pump activity log	Displays which pump has run and how long it ran for. Can be user reset.

8.12 Pre-set values

The unit will be delivered with the following pre-set values:

8.13 Setting menu

Set Pressure	2 bar
Differential	0.2 bar
Hi Alarm	2.5 bar
Lo Alarm	1.3 bar
System fill	Off
Run activity high	1000

8.14 Advanced setting menu

Relay allocation	Pump fail
Relay operation	Normally open
Passcode	0000 (not active)
Run time limit	10 minutes
Pump run on delay	10 seconds
Pump start delay	3 seconds
Pump exercise	On
Modbus enable	Off

8.15 Controller menu diagram

17 Sept 2019

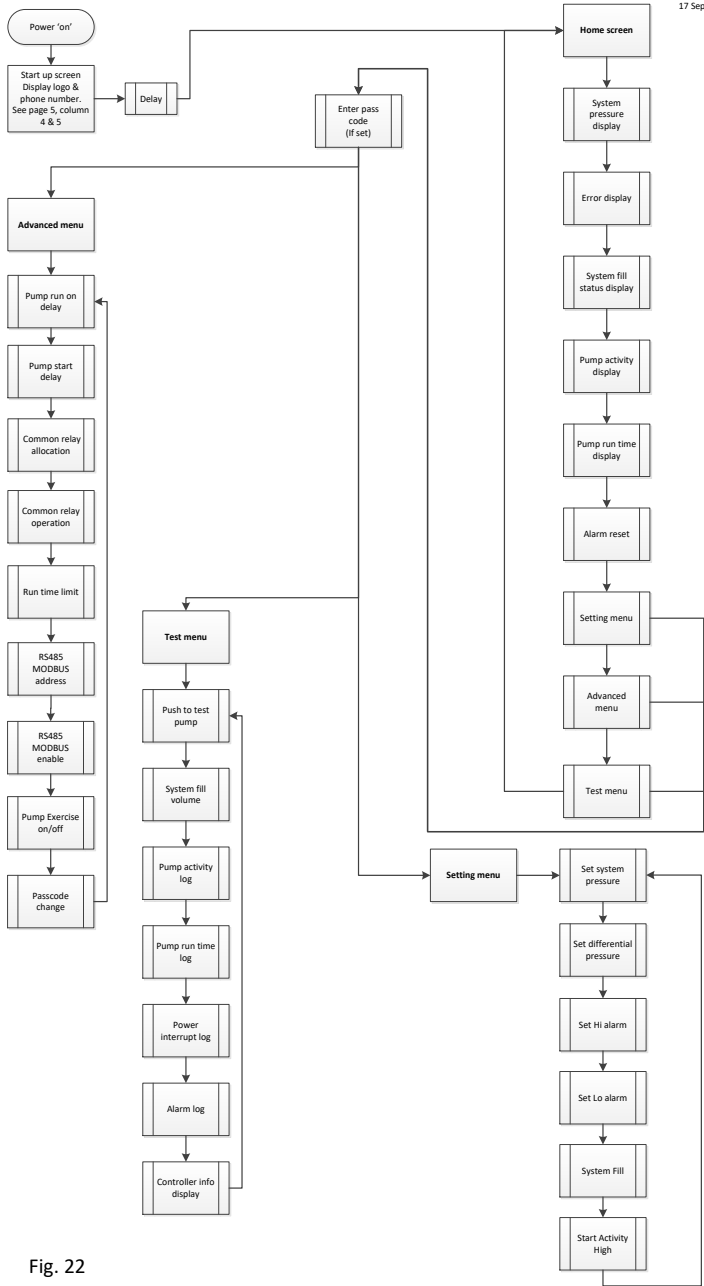


Fig. 22

8.16 Common alarm relay set-up:

The Common alarm relay (relay 3, Fig. 25) can be configured via the Advanced setting menu to activate when one of the following alarms are displayed on the screen:

Hi pressure	Pressure above the Hi pressure alarm (1).
Lo pressure	Pressure below the Lo pressure alarm (4).
Low water level	Low water level is seen by the sensor in the tank.
Pump fail	A system pressure increase is not achieved in a 5-minute period.
Pump run time high	A pump has run for longer than the set Pump run time value, 10 to 60 minutes without stopping.
Pump activity high	A pump has started more than the Start Activity high value in 24 hours.
Sensor fail	The sensor input is above or below the normal input range.

This will allow remote monitoring of an alarm to help fault find or monitor the system condition.

The Common alarm relay can also be configured via the Advanced setting menu to be open circuit (NO) or closed circuit (NC) when the alarm is active allowing the output signal to be changed.

8.17 Hydraulic commissioning:

- Ensure both inlet and outlet hydraulic connections are made using the supplied rubber sealing washer and are watertight.
- Turn on water supply to unit.
- Check for leakage and operation of fill valve.
- Allow the tank to fill and water level to stabilise. Adjust the float of the fill valve to set the water level if needed.
- Bleed pumps by undoing the slot head bleed screw on the pump body by $\frac{1}{2}$ a turn until water can be seen to flow out. **Nip up, do not over tighten.**
- Close isolation valve on the outlet of the unit.
- Turn the electrical supply **ON** to the unit. Unit will start up, logo will be displayed and then the home screen will be shown.
- The unit will run briefly and then turn off after a pre-set run-on time. Due to the small size of the isolated system the unit will signal a Hi pressure error and the red error light will illuminate on the front of the unit, this is normal.
- Open the isolation valve on the outlet of the unit and the unit will run and start to fill the system.

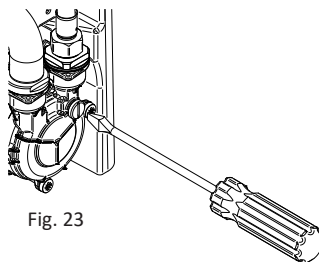


Fig. 23

For further technical support: Phone the Strebel Systems Technical Support team on +44 (0)1276 687424. Our staff are trained to help and advise you over the phone.

9 OPERATION

9.1 Normal operation:

The 'Home' screen will display the status of the tank water level, system pressure and if any pump is running. Pressing the return key (D) will get back to this screen (see Section 8.15 for menu map).

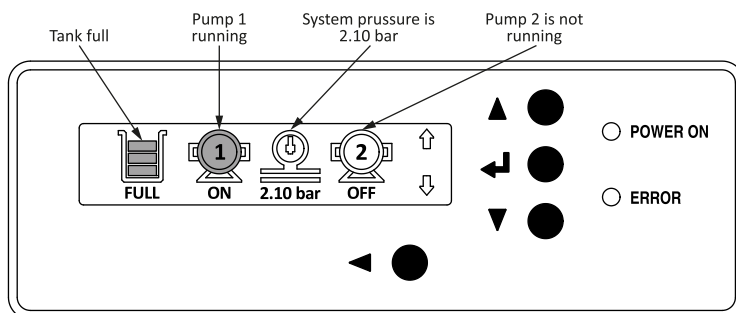


Fig. 24

A green 'Power on' light will be displayed on the front of the unit.

More detailed information is available by scrolling up or down to display:

System pressure

System errors - i.e. pump failure, low or high pressure or none.

System fill status - on or off.

Pump activity log Last pump run Alarm reset

Settings menu - (access to more functions).

Advanced setting menu (access to more functions)

Test menu (access to more functions)

During normal operation the unit will monitor the system pressure and re-pressurise the system if the system pressure drops below differential pressure (See Fig. 20).

Example: System pressure 2 bar, differential pressure 0.5 bar, pump will start to re-pressurise system at 1.5 bar system pressure and stop at a system pressure of 2 bar.

During a normal filling operation, the pressure displayed on the screen may be slightly higher than the set pressure whilst the pump is running. When the pump stops, this displayed reading will settle to the actual system pressure.

During the normal operation of a system, the system pressure fluctuates due to the expansion and contraction of water caused by the change in system temperature range.

When setting the differential pressure and the Hi and Lo alarms, ensure that the normal system pressure fluctuations are below the Hi pressure alarm set pressure and above the differential pressure. If this is not done, the unit will try to compensate for the pressure change causing an over pressure within the system or alarms being triggered.

92 **Pump exercise function:** If the pump does not need to operate for more than a week, the pump will start for 3-5 seconds to avoid the pump from seizing due to inactivity.

The unit is supplied with the Pump Exercise function enabled, but the function can be turned off if the brief running of the pump causes the system pressure to increase over a prolonged period of time resulting in a system over pressure.

If this function has been set to 'off' it is recommended that the pump is manually operated monthly for a few seconds via the Test Menu and the system pressure adjusted accordingly afterwards to reduce the likelihood that the pumps will seize.

93 **Fault codes:**

If there is a system fault, a red light will be displayed on the front of the unit. If the fault/alarm is cleared the red light will go out.

The current fault will be displayed on the screen and logged in the alarm log (last 10 alarms).

10 MAINTENANCE

10.1 Routine maintenance & service checks:

Every 6 & 12 months (see service log sheets below) the unit should be inspected for:

- Damage to the electrical supply cable.
- Damage to the inlet and outlet flexible hoses.
- Leakage from the UNIT or the connecting pipework.
- Controller log check: fault codes, pump run times, etc.
- Test unit operation.
- Float valve check.
- Level probe check.
- Water condition check.
- Expansion vessel pre-charge check.

10.2 Wiring diagram

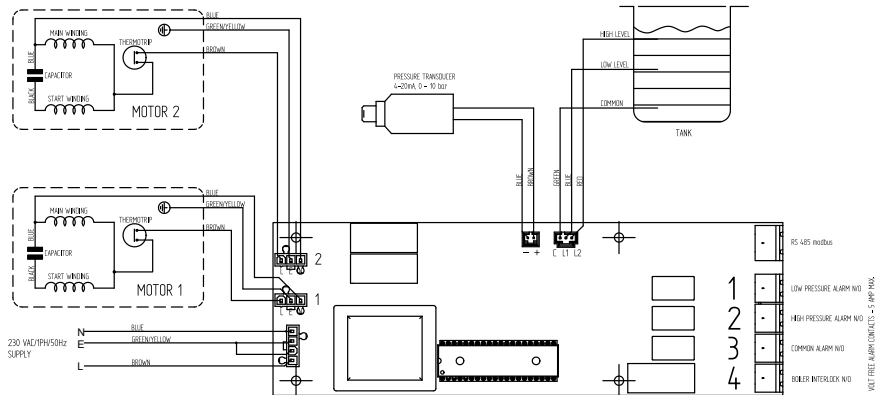


Fig. 25

10.3 There are no user serviceable wiring or components inside the controller assembly. DO NOT remove the retaining screws or the membrane cover over the display.

10.4 Spares

The unit is designed and built to be a reliable and high-quality product. In the event of spares being required please see the Strebel website for full details www.Strebel.co.uk or contact the technical support team on +44 (0)1276 687424

10.5 Long term isolation and restart procedure

If the system is to be shut down for an extended period of time due to maintenance or system modifications being carried out, the following steps must be taken:

1. Isolate mains inlet water from the unit.
2. Isolate the unit from the system and vent excess pressure to drain.
3. Run the unit to pump excess water from the tank to drain.
4. Isolate the electrical supply from the unit.
5. Remove the vent screw on the front of the pump and allow excess water to drain. Replace vent screws. See section 8.17.
6. **Ensure the unit cannot freeze.** Damage **will** occur to the pumps if this is allowed to happen.
7. Cover with plastic sheet or cardboard if work is to be conducted close to the unit.

10.6 Restart

To ensure the unit is in good working order after a prolonged period of maintenance the following steps should be taken.

1. Inspect the unit for signs of damage.
2. Check unit tank for debris, remove debris and clean tank if needed. Debris may cause damage to the pumps if it is allowed to be drawn in.
3. Check pressure vessel pre-charge pressures before the system pressure is increased.
4. Open the mains water isolating valve allowing the unit tank to fill and ensure the fill valve is operating correctly and maintaining the correct water level.
5. Check for signs of leakage.
6. Open the drain valve on the outlet of the unit.
7. Turn on the mains electrical power and ensure both (if fitted) pumps can run (use test pump option if needed) and are pumping water to drain.
8. Close the drain valve and allow the unit to build pressure; the unit should turn off as the isolation valve to the system is closed.
9. Open the unit outlet isolation valve and monitor the unit to ensure there is no leaks as the system pressure increases.
10. Check all the pre-set values on the unit to ensure they are still suitable for the system (after maintenance/modification).

11 ENVIRONMENT PROTECTION

Your appliance contains valuable materials which can be recovered or recycled. At the end of the products' useful life, please leave it at an appropriate local civic waste collection point.

12 TECHNICAL SPECIFICATION

Pump Model		Strebel SU SP-DX1 46721
General	Warranty	2 years
	Approvals	UKCA, CE
Features	Sealed system capacity	Up to 300,000 litres
	Mounting	Wall mount
	Pump control system	✓
	Intelligent control interface	✓
	System fill mode	✓
	Dry run protection	✓
	Typical noise	60 dB(A)
Materials	Break tank	Polyethylene
	Front cover	ABS
Performance	Maximum fill pressure	3.5 bar (350 kPa)
	Maximum flow	17 l/min
	Maximum inlet pressure - tank fill valve	7 bar (700 kPa)
	Maximum working pressure	6 bar
	Ambient air temperature range	Min 4 °C / Max 40 °C
	Relative humidity	95 % non-condensing
	Min./Max. water temperature	Min 4 °C / Max 23 °C
Water tank	Usable water capacity	8 litres
	Inlet valve and fill rate	Torbeck (side entry) 12 l/min
	Fluid category	CAT 5 (type AB air gap with weir)
Connections	Cold water inlet and outlet	15 mm compression x 600 mm flexible hose
	Overflow	G ¾ (19 - 23 mm diameter pipe compression fitting)
Pump	Number of pumps	1
	Pump mode	Duty
	Pump type / head / impeller	Peripheral / brass / brass
	Motor type	Induction, auto-reset thermal trip
	Duty rating	Continuous (S1)
Electrical	Power supply (Vac/Ph/Hz)	230/1/50
	Power consumption - P1	380 Watts
	Current - full load	1.7 Amps
	Fuse rating	5 Amps
	Power cable length	1.5 metres (pre-wired)
	Alarm output	Multiple
Physical	Enclosure protection	IPX4
	Width	415 mm
	Depth	270 mm
	Height	504 mm
	Weight - including fittings	13.4 Kg
	Weight - filled	23.4 Kg

Strebel reserves the right to amend the specification without notice.

Noise: The equivalent continuous A-weighted sound pressure level at a distance of 1 metre from the pump does not exceed 70 dB(A).

13 TROUBLESHOOTING GUIDE

Symptoms	Error Code	Probable Cause	Recommended Action
No Power	Blank screen	No power to unit Internal re-settable fuse tripped	Check power supply / fuse. Remove mains power from unit for 20 seconds, re-apply the power.
Pump(s) not starting	Low water Pump run fail Pump run fail Sensor error	No power to unit Low water in tank System pressure = set pressure Pump seized System pressure set too high Pressure sensor fault	Ensure the green light is on the front of the unit, check fuse. Depress float valve to verify water is filling tank, check water level and supply. Unit functioning correctly. Check the set system pressure. Force the pumps to run using the pump test function. Clear error. System set pressure is set higher than the pump performance capability, reduce set pressure. Ensure you have purchased the correct unit for the system pressure required. Remove pressure from the unit outlet and verify the displayed pressure is 0 bar. Error will be displayed if the sensor signal is outside parameters. (Replace sensor - call Strebel).
Pump(s) will not stop	Sensor error	System pressure set too high Pressure sensor fault	System set pressure is set higher than the pump performance capability, reduce set pressure. Ensure you have purchased the correct unit for the system pressure required. Remove pressure from the unit outlet and verify the displayed pressure is 0 bar. Error will be displayed if the sensor signal is outside parameters. (Replace sensor - call Strebel).
Low pressure alarm triggered	Low pressure Sensor error	Leak in system. Low pressure alarm set too high. Pressure sensor fault	Check system for leaks. Check pump activity in logs. Check for leaking pressure relief valve. Reduce Low press alarm pressure. Check system pressure range during normal operation. Remove pressure from the unit outlet and verify the displayed pressure is 0 bar. Error will be displayed if the sensor signal is outside parameters. (Replace sensor - call Strebel).
High pressure alarm triggered	High pressure Sensor error	System pressure too high Pressure sensor fault	Check system operation. Increase High pressure alarm set pressure. Remove pressure from the unit outlet and verify the displayed pressure is 0 bar. Error will be displayed if the sensor signal is outside parameters. (Replace sensor - call Strebel).
Pump run time alarm activated. Pump running for longer than set time	Pump run time alarm	Pump filling system Leak in system	Activate system fill option to suppress alarm for 24 hours. Check system for leakage. Monitor using system fill volume log, reset if needed. Increase pump run time limit.
Activity high alarm activated. Pump starting more than set value	Activity High alarm	Pump filling system Leak in system Activity High alarm number too low	Activate system fill option to suppress alarm for 24 hours. Check system for leakage. Monitor using system fill volume log, reset if needed. Increase the Activity High alarm value.
Sensor failure error	Sensor error	Pressure sensor outside specification	Remove pressure from the unit outlet and verify the displayed pressure is 0 bar. Error will be displayed if the sensor signal is outside parameters. (Replace sensor - call Strebel).
Low water error	Low water	Loss of water supply to unit Water level set too low	Depress float valve to verify water is filling tank and check water level and supply. Adjust water level by turning float, ensure upper-level probe is in contact with water when the fill valve is turned off. Check water level prior to leaving unattended.
Water overflowing warning pipe or weir		Water level too high Pump NRV leaking	Check function of the fill valve, replace or adjust if needed. Isolate unit from system and mains water and replace non-return valve and holder.

14 PRODUCT LOG

14.1 Customer details

Customer/company name	
Site address	
Date	

14.2 Equipment details

System volume m ³	
Expansion vessel(s) fitted & pre-charge pressure	
Boiler(s) fitted	

14.3 Commissioning record

Date commissioned	
Company	
Engineer	
System set pressure	
Differential pressure	
Hi alarm set pressure	
Lo alarm set pressure	

14.4 Service Log

Service No. 1			
Date			
Engineer name			
Company name			
Tel. No			
System pressure bar			
Differential pressure bar			
Check		6 months	12 months
Condition of wiring		✓	✓
Condition of hoses		✓	✓
Evidence of leakage		✓	✓
Controller fault codes		✓	✓
Test pump operation		✓	✓
Float valve operation		x	✓
Level probe operation		x	✓
Water condition		x	✓
Exp. vessel pre-charge		x	✓
Comments			

Service No. 2			
Date			
Engineer name			
Company name			
Tel. No			
System pressure bar			
Differential pressure bar			
Check		6 months	12 months
Condition of wiring		✓	✓
Condition of hoses		✓	✓
Evidence of leakage		✓	✓
Controller fault codes		✓	✓
Test pump operation		✓	✓
Float valve operation		x	✓
Level probe operation		x	✓
Water condition		x	✓
Exp. vessel pre-charge		x	✓
Comments			

Service No. 3			
Date			
Engineer name			
Company name			
Tel. No			
System pressure bar			
Differential pressure bar			
Check		6 months	12 months
Condition of wiring		✓	✓
Condition of hoses		✓	✓
Evidence of leakage		✓	✓
Controller fault codes		✓	✓
Test pump operation		✓	✓
Float valve operation		x	✓
Level probe operation		x	✓
Water condition		x	✓
Exp. vessel pre-charge		x	✓
Comments			

Service No. 4			
Date			
Engineer name			
Company name			
Tel. No			
System pressure bar			
Differential pressure bar			
Check		6 months	12 months
Condition of wiring		✓	✓
Condition of hoses		✓	✓
Evidence of leakage		✓	✓
Controller fault codes		✓	✓
Test pump operation		✓	✓
Float valve operation		x	✓
Level probe operation		x	✓
Water condition		x	✓
Exp. vessel pre-charge		x	✓
Comments			

Service No. 5			
Date			
Engineer name			
Company name			
Tel. No			
System pressure bar			
Differential pressure bar			
Check		6 months	12 months
Condition of wiring		✓	✓
Condition of hoses		✓	✓
Evidence of leakage		✓	✓
Controller fault codes		✓	✓
Test pump operation		✓	✓
Float valve operation		x	✓
Level probe operation		x	✓
Water condition		x	✓
Exp. vessel pre-charge		x	✓
Comments			

15 THE WARRANTY

Congratulations on purchasing a Strebel product.

We are confident this product will provide many years of trouble-free service as all our products are manufactured to the very highest standard.

The Strebel SU SP-DX unit is warrantied to be free from defects in materials or workmanship for 2 years from the date of purchase.

Within the warranty period we will repair, free of charge, any defects in the product resulting from faults in material or workmanship, repairing or exchanging the whole unit as we may reasonably decide.

Not covered by this warranty: damage arising from incorrect installation, improper use, unauthorised repair, normal wear and tear and defects which have a negligible effect on the value or operation of the product.

Reasonable evidence must be supplied that the product has been purchased within the warranty term prior to the date of claim (such as proof of purchase or the product serial number).

This warranty is in addition to your statutory rights as a consumer. If you are in any doubt as to these rights, please contact your local Trading Standards Department.

In the event of a claim please telephone **‘Technical support team’** with proof of purchase and product serial number.

+44 (0)1276 687424

You should obtain appropriate insurance cover for any loss or damage which is not covered by Strebel Ltd in this provision.

Please record here for your records.

TYPE NO.	SERIAL NO.	DATE PURCHASED

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UK DECLARATION OF CONFORMITY

STREBEL SU SP-DX1

Supply of Machinery Regulation - 2008

EN ISO 12100:2010, EN 809:1998+A1:2009/ AC:2010

Electrical Equipment Regulation – 2006

EN 60335-1: 2012 +A11: 2014 +A13: 2017 + A1: 2019 +

A14: 2019 +A2: 2019 + A15: 2021

EN 60335-2-41: 2021 + A11: 2021

RoHS Regulation – 2012

RoHS in EEE Regulation 2012

RoHS in EEE Regulation (Amendment) 2021

WEEE Directive-2013

EMC Regulation – 2016

EN IEC 55014-1: 2021

EN IEC 55014-2: 2021

EN IEC 61000-3-2: 2019/A1:2021

EN 61000-3-3: 2013/A2:2021

EMF Regulations – 2012

EN 62233: 2008 + AC: 2008

IT IS HEREBY CERTIFIED THAT THE STREBEL PRESSURISATION UNIT: **46721,46722** COMPLIES WITH THE ESSENTIAL REQUIREMENTS OF THE ABOVE STATUTORY REGULATIONS AND EU DIRECTIVES

STREBEL LTD

Invincible Road, Farnborough,

Hampshire, GU14 7QU

WEBSITE: www.Strebel.co.uk

RESPONSIBLE PERSON

Signed

Andy Parker, Managing Director
Strebel Ltd

Strebel Ltd

Unit 10, Invincible Industrial Estate,
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Further information on our complete product range is available from our website.

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